

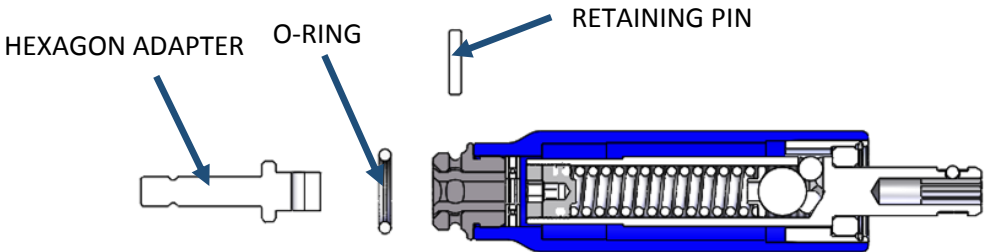
How to adjust your RTU

To check setting:

Use a Torque analyser

To adjust the torque setting:

1. Remove o-ring, retaining pin and hexagon adaptor.
2. Using of 5mm hexagon key, turn **ANTICLOCKWISE** to release.
3. Remove the 5mm hexagon key, and insert 4mm hexagon key.
4. Turn the 4mm hexagon key **CLOCKWISE** to **INCREASE** torque, or **ANTI-CLOCKWISE** to **REDUCE** the torque.
5. Remove 4mm hexagon key and check the torque setting on a suitable calibration device.
6. Insert 5mm hexagon key, and turn **CLOCKWISE** to lock off.
7. Replace hexagon adaptor, retaining pin and o-ring.



Servicing Information

Regular servicing of your Torque Tool by competent personnel is important to ensure it continues to perform correctly.

How to use and care for your RTU

Tool Specification:

Models:

	Range:	Maximum Speed:
RTU 1	0.1 – 1Nm	500 revs/min
RTU 4	0.6 – 4.5Nm	500 revs/min
RTU 14	2 – 14Nm	125 revs/min

Repeatability: +/- 6% of Torque Setting

ISO 6789 Class: Type 2, Class F

Calibration Period: Every 12 Months or 5000 cycles minimum

Mechanism: Slipping - Incorrect tightening is impossible



Safety & Maintenance

- This Torque Tool is a precision instrument and should be used for its intended purpose only
- Only hold the tool using the handgrip
- Always ensure that the tool is in correct alignment with the fastener
- Torque tools should be regularly calibrated and inspected to ensure correct operation
- Ensure the tool is clean and free from oil, grease and water before use
- Never dip into cleaning fluid or petroleum