Operation button

1. ZERO/ON button
   press quickly:
   turn on, the preset value appears.
   press and hold:
   turn off

2. ABS/PRESET button
   press quickly:
   change measuring mode between relative mode and absolute mode. The display will be set to zero at relative method and to preset value at absolute method.
   press and hold:
   change to preset mode

Setting of preset value
2.1 press and hold of ABS/PRESET button (> 3 sec), “SET” appears and last digit is flashing, the system starts the preset mode.
2.2 by pressing in/mm button, flashing digit will change from 0 to 9, once you get the value you want, press quickly the ZERO/ON button to select next digit.
2.3 repeat point 2.2 until all digits are set.
2.4 press and hold the ABS/PRESET button to exit the preset mode.

3. in/mm button
   press quickly:
   change the unit between inch and mm
   press and hold:
   change the measuring direction
Anzeige u. Bedienungselement
Display and Nomenclature

1: Schutzkappe 1: cap
2: Batterieabdeckung 2: battery cover
3: Datenausgang 3: output connector
4: Aufnahme 4: stem shank
5: Messspindel 5: spindle
6: Messtastkopf 6: measuring head
7: Anzeige 7: display unit
8: ZERO/ON-Taste 8: ZERO/ON button
9: ABS/PRESET-Taste 9: ABS/PRESETbutton
10: in/mm-Taste 10: in/mm button

Messmethode / Measuring mode

1. Preset-Messung 1. Preset measuring
   Messung mit Anfangswert Measuring with preset value
2. Absolut-Messung 2. Absolute measuring
3. Relativ-Messung 3. Incremental measuring